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D500-560-041
Job Sheet 201785



Part No: D500-560-041

Job Qty: 2 pcs

Part Name: Cargo Mirror Installation 6"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/19

Job Tracking No:

Due Date: 12/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description: Order 21262

Note: DWG REV D IPP Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF IPP Rev:F 08-05-27 as per ECN1195p
DD verified by:EC IPP Rev:G 10.04.22 chg route seq DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	12/4/19		0.00	0.60	Small Fab - 1		NOV 20 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	2 pcs	12/4/19		0.00	0.00	QC 5 - 10		NOV 22 2019 DAS 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 1-1 - Pick Kit - B4B	2 pcs	12/4/19		0.00	0.00	Packaging 1 - 1 - B4B	✓	Oscar
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		

NOV 22 2019

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					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
140	QC 4	2 pcs	12/4/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
150	Packaging 3-1 - Stock - B4B	2 pcs	12/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
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DAS
78 NOV 25 2019
9-89

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78 NOV 25 2019
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
155 DC - 1 - B4B	2 pcs	12/4/19	0.00 0.00	DC - 1 - B4B	DAS 21 NOV 25 2019
				DC - 2 - B4B	Lap
160 QC 21 - FG	2 pcs	12/4/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 21 NOV 25 2019

Part Op 110 - (Small Fab - Before assembly repass tap on stud. Assemble as per drawing D500-560 PAGE 8- BLUE FILE
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Pick Kit

140 - QC4- 100% Inspect kits for completeness

150 - Identify and pack for shipping as per PPP D500-560-041 Location:

155 - Document Control - Photocopy bluefile and create labels as per PPP D500-560-041 CHG006

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C	Screw	ST327 8 Ea (4 ea)	110-Small Fab - 1	S228654
D1048	Clamp	GA124 4 pcs (2 ea)	110-Small Fab - 1	S22460
D1049	Saddle	GA124 4 pcs (2 ea)	110-Small Fab - 1	S226457
D2010-101	Mirror Bracket 369/500	ST480 2 pcs (1 ea)	110-Small Fab - 1	S228518
D2010-103	Mirror Arm 369/500	ST351 2 pcs (1 ea)	110-Small Fab - 1	S2230017
D2011-101	Mirror 6"	ST384 2 pcs (1 ea)	110-Small Fab - 1	S142685
AN3-4A	Bolt	8 Ea (4 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	S167263 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN526C1032R10	8	105	0
	D1048	4	14	0
	D1049	4	14	0
	D2010-101	2	7	0
	D2010-103	2	8	0
	D2011-101	2	44	0
	AN3-4A	8	370	0
130-Packaging 1-1 - Pick Kit - B4B				

Part Specifications

Specifications could not be found.

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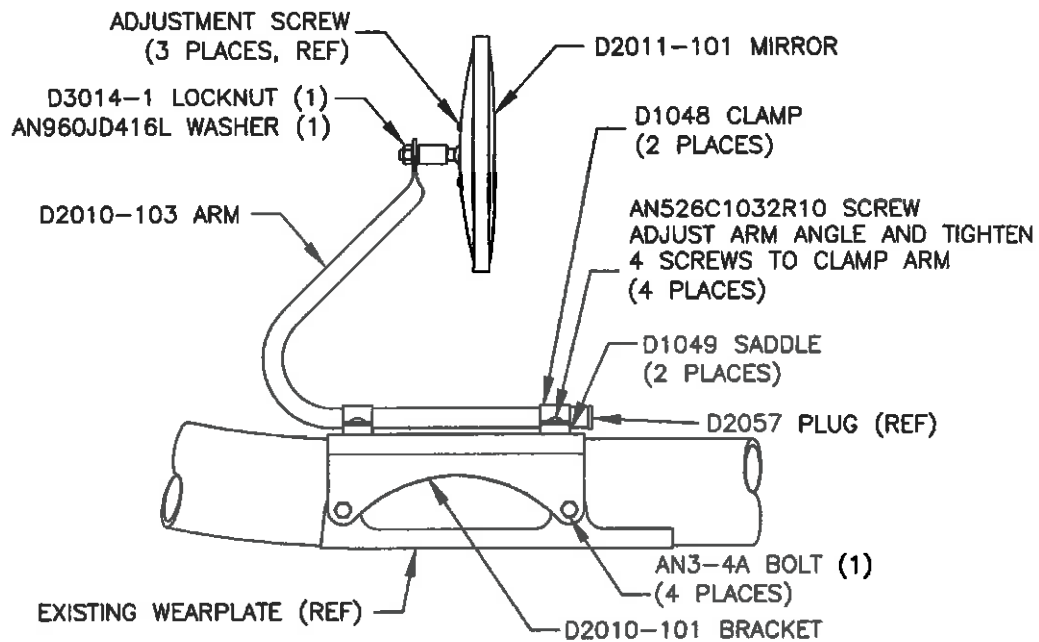


Figure 2: Installation of D500-560-041 Cargo Mirror Assembly

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041 Cargo Mirror Assembly	1.0 lb 0.45 kg	-45 in -1.14 m	-45 lb-kg -0.51 m-kg	24 in 0.61 m	24 in-lb 0.27 m-kg

5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

* PARTS ARE INCLUDED WITH D2011-101 MIRROR